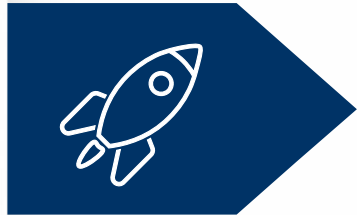


5-Phase Approach to Process Improvement



LAUNCH

Identify the process improvement target.



DISCOVER

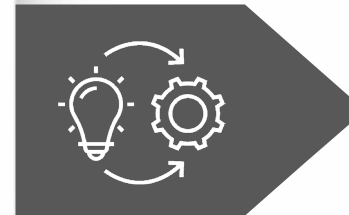
Gather and analyze process documentation. Prioritize and focus on top issues.



ANALYZE

Identify and validate root-cause. Brainstorm ideas.

Choose solution techniques for Process Improvement. Establish performance metrics.



IMPLEMENT

Monitor the process and identify future improvements. Calculate financial benefits. Transfer knowledge.



SUSTAIN